



New Punch 4200P(K)

High Performance Motor Core Punching Oil

Benefits:

- Environment friendly.
- Has no harmful effects on humans as the raw materials used are FDA approved.
- · Colorless and odorless
- Fast Evaporating
- Contains additives with a highly purified substrate, special lubrication improved agent and abrasion prevention agent.
- Extends life time of metal moulds during high speed stroking. Does increase productivity.
- · Provides excellent long term stability
- Does not exhibit oil staining during high speed punching with silicone steel plates or electronic thin plates.
- · Leaves no residue on the moulds.
- Ensures that each sheet can be readily separated through the use of low point boiling solvent and special additives during the annealing process.
- · Provides safe working environment.

Applications:

· As lubricating fluid for high speed presses in motor core manufacturing.

Characteristics	Test Method	Unit	Specifications
Appearance	Visual	-	Clear
Specific Gravity(15/4°C) [typ]	CTM*	_	0.770
Viscosity @ 40°C	ASTM D-445	cSt	1.750
Flash Point [Min]	ASTM D-92	°C	61
Pour Point	ASTM D-97	°C	<-35

^{*}CTM=Corporate Test Method

Make : Dyna Solutions

MSDS available on request.

Due to continual upgradation of products above data is subject to change without notice This supersedes our previously issued data sheets.

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Anand Engineers Pvt Ltd. 66, MIDC, Road No. 13, Andheri (East), Mumbai - 400093,INDIA.
Tel: +91 22 28219292/8/9 Fax: +91 22 28379337 Email: sales@molygraph.com Web: www.molygraph.com