

## SmoothForm P 1000

*High Performance Stamping oil*

**Benefits :**

- Colorless and odour free.
- Fast evaporating and leaves no stains on metal stamping.
- Ensures easy separation of each stamping.
- Provides good lubrication.
- Contains load carrying additives.
- Smooth punching with no burr formation.
- Suitable for carbon steel and various grades of electrical steel.
- Eco friendly product. Contains no ozone depleting substances.

**Applications :**

- High speed motor core and other stampings.

Characteristics	Test Method	Unit	Specifications
Appearance	Visual	-	Clear
Color	Visual	-	Colorless
Specific Gravity (29°C) [typ]	CTM*	gms/cc	0.80
Viscosity @ 40°C	ASTM D-445	cSt	1.80
Flash Point [Min]	ASTM D-92	°C	55

\*CTM=Corporate Test Method

MSDS available on request.

Due to continual upgradation of products above data is subject to change without notice  
This supersedes our previously issued data sheets.

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