

SmoothDraw 2800 HD

Medium Viscosity, Chlorinated, heavy duty forming fluid

Benefits :

- Light amber coloured fluid.
- Recommended for heavy duty deep drawing applications using EDD steel.
- Also suitable for S.S., Nickel, Alloy Steels as well as non ferrous metals.
- Suitable for severe operations including cold pilgering.
- Recommend use of **MOLYGRAPH**® Ecolleen alkaline cleaner.

Application:

SmoothDraw 2800 HD is specially formulated for heavy duty deep drawing applications as compared to **MOLYGRAPH**® SmoothPress 9020EP

Suitable for use on medium and heavy gauge steels including stainless steel and alloy steel as well as on ferrous metals.

Characteristics	Test Method	Unit	Specification
Appearance	Visual	–	Thick Oil
Colour	Visual	-	Amber
Density @ 27°C [Typ]	*CTM	gms/cc	1.05
Viscosity @ 40°C	ASTM D 445	cSt	325 – 375
Four Ball Weld Load	ASTM D 2596	Kgs	620
Flash Point (COC)	ASTM D-92	°C	>200
Copper Strip Corrosion Test	ASTM D-130	-	1a

*CTM=Corporate Test Method

Method of Application: By brush.

MSDS available on request.

Due to continual upgradation of products above data is subject to change without notice.
This supersedes our previously issued data sheets.

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